

# STARTING AND STOPPING

## GENERAL AND HAND STARTING

Before starting each day, check the engine lubricating oil level and fill fuel tank. Add water to the radiator if necessary. Also pay attention to the necessary greasing (see Lubrication Chart).

Some users prefer to fill the fuel tank after the day's run. This tends to reduce the amount of condensation.

De-clutch the engine by lifting backward and upward the hand clutch control lever (Fig. 10). Immediately the engine starts re-engage the clutch.

Having checked that the speed change lever is in neutral and that everything else is in order, remove ignition paper holder (Fig. 7) and turn the engine slowly round two or three times with the fuel control (Fig. 2) in a position two-thirds open, i.e., towards the driver. It should be possible to hear the slight 'purr' of injection taking place as engine is turned over by hand. When starting by hand, the valve on cylinder head should be in the hand start position (Fig. 8).

Set the decompression gear by taking hold of the lever (Fig. 5) so that the valve in cylinder head is open and at the same time pull outwards so that the roller is engaged on the thread on the flywheel rim nearest the operator.

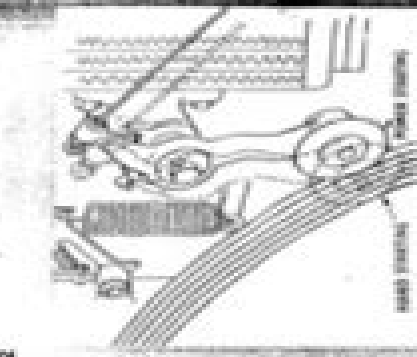
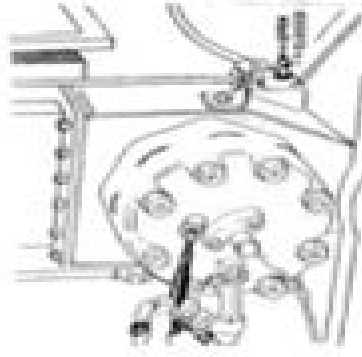
Having set the decompression gear, roll a piece of ignition paper (a quantity of which is supplied with the tool) into a tight, neat roll and insert in holder. Light and blow on it to make it glow, and carefully replace holder with burning ignition paper in the cylinder head, seeing that it is covered tightly home. Give holder handle a slight tap with squarer to ensure seating, otherwise leakage of gas past the holder will carbon up the valve, making the holder difficult to remove and cause loss of power.

The engine should now be turned over slowly with the starting handle in a clockwise direction. The operator should always stand to the rear of the flywheel and engage the starting handle dog so that he is pulling the handle towards him as the engine piston passes T.D.C.

To place the starting handle in this position, set the arrow on the flywheel rim to the arrow on the filler cap, and engage the starting dog, with the handle to the rear. Always check that the end of the starting handle is clean and is an easy fit in the starting dog, which should also be free of dirt. When the decompression roller leaves the flywheel flange after about four revolutions, the decompression valve in the cylinder head will close, and the engine should fire. If starting is not successful at the first attempt, the decompression gear should be re-set, a fresh ignition paper inserted, and the operator re-primed. Remove starting handle immediately the engine fires by withdrawing outwards. Sometimes when starting, the engine accelerates to full speed, then stops firing and slows up. It can usually be prevented from stopping by pulling the compression release cable and holding the valve open for a few engine revolutions. On releasing the cable, the engine will fire again.

After the tractor has started, allow engine to run up to speed, and then close down the fuel control to half-speed. Allow the engine to run for a minute or so at half-speed in order to warm. The tractor is then ready for work. Avoid heavy pulls until the tractor is warm.

Should the engine be stiff when starting after a period of idleness, or during cold weather, starting will be assisted by decompressing the engine and turning round several times with the fuel control fully open, but without ignition paper



# Field Marshall Tractor Service Manual

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
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