

INSTRUCTION MANUAL 624\$ 614\$ 604\$

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic safety precautions should always be followed. Incheding the following:

Read all instructions before using the machine.

DANGER

To reduce the risk of electric shock:

- The machine should never be left unamended when plugged in.
- Always unglug the machine from the electric outlet immediately after using and betone ofeaning.
- Always unplug the machine before replacing the built. Always replace the built with the same type rated 16 Weeks maximum.

WARNING To reduce the risk of burns, fire.

- Do not allow the machine to be used as a toy. Pay close attention when the machine be useful low our distant offsiteboses.
- Use the machine only for its intended use as described in this manual. Use only attachments recommended by the manufacturer as contained in this manual
- Never operate the machine if it has a damaged cord or glug. If it is not working properly if it has been deapped or damaged or deopped into water. Return the machine to the nearest authorized dealer or service center for examination, repair, electrical or mechanical adjustment.
- Never operate the machine with any air openings blocked. Keep ventilation openings of the sewing machine and foot control free from accumulation of lint, dust and loose
- Keep fingers away from all moving parts. Special care is required around the sewing meedle and moving blade.

- Switch the machine off (O) when making any adjustments in the needle area, such as threading needs, changing needs, threading looper, or changing presser foot and
- Always unplug the machine from the electrical outlet when removing covers, lubrical ing or when making any other user servicing mentioned in the instruction manual.
- Never drop or insert any object into any opening.
- Do not use outdoors. Always store the machine indoors.
- Do not operate where serceol ispray's products are being used or where oxygen is being administered.
- To disconnect, turn all controls to the off position, then remove plug from surfet.
- Do not unplug by pulling on cont. To unplug, grasp the plug not the cont.
- The machine should be disconnected from the electricity supply when not in use.
- If the power cord of the machine is damaged, it must be replaced by a special cost by your married authorized dealer or service center.

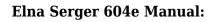
"SAVE THESE INSTRUCTIONS"

For U.S.A.

- The foot control type 4C 3356 and/or 4C 3766 should be used with the machine.
- This appliance has a polarized plug tone blade wider than the other). To reduce the risk of electric shock, this plug is intended to fit in a polarized outlet. only one was. If the plug does not fit fully in the outlet, revenue the plug. If it still does not fit, contact a qualified electrician to install the proper surfer. Do not modify titled pilotop in pinor weeks

Elna Serger 604e Manual

Ying-Ying Zheng



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