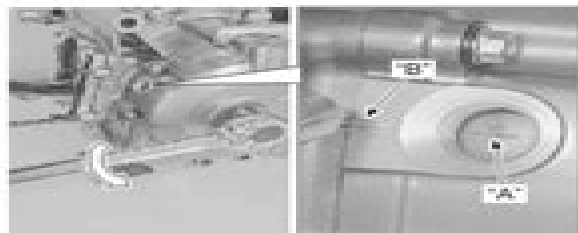


### Rear Camshaft

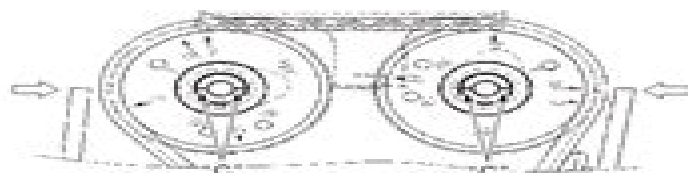
- 1) Rotate the generator 360 degrees (1 turn) counterclockwise and align the "1 F" line "A" on the generator rotor with the index mark "B" of the valve timing inspection hole.

#### NOTE

At the above condition, the rear cylinder is at ATDC 90° on expansion stroke and also the engraved lines "C" on the camshafts are parallel with the mating surface of the cylinder head.

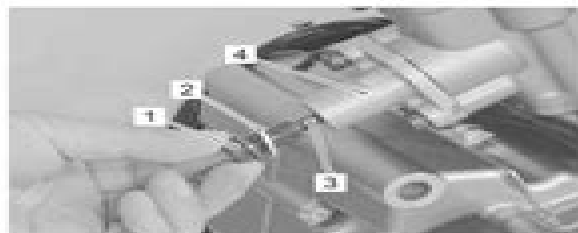


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- 2) Remove the cam chain tension adjuster cap bolt (1), washer (2) and spring (3).
- 3) Remove the rear cam chain tension adjuster (4) and gasket.



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- 4) Remove the cam chain guide No. 2 (5).
- 5) Remove the camshaft journal holder (6).



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- 6) Remove the dowel pins (7).
- 7) Remove the intake camshaft (8) and exhaust camshaft (9).



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### Rear Cylinder Head

- 1) Remove the rear cylinder head bolt (M6) (L40) (1).



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# Gladius Forum Manual

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Champaign campus). College of  
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## **Table of Contents Gladius Forum Manual**

1. Understanding the eBook Gladius Forum Manual
  - The Rise of Digital Reading Gladius Forum Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Gladius Forum Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Gladius Forum Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Gladius Forum Manual
  - Personalized Recommendations
  - Gladius Forum Manual User Reviews and Ratings
  - Gladius Forum Manual and Bestseller Lists
5. Accessing Gladius Forum Manual Free and Paid eBooks
  - Gladius Forum Manual Public Domain eBooks

- Gladius Forum Manual eBook Subscription Services
- Gladius Forum Manual Budget-Friendly Options
- 6. Navigating Gladius Forum Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Gladius Forum Manual Compatibility with Devices
  - Gladius Forum Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Gladius Forum Manual
  - Highlighting and Note-Taking Gladius Forum Manual
  - Interactive Elements Gladius Forum Manual
- 8. Staying Engaged with Gladius Forum Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Gladius Forum Manual
- 9. Balancing eBooks and Physical Books Gladius Forum Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Gladius Forum Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Gladius Forum Manual
  - Setting Reading Goals Gladius Forum Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gladius Forum Manual
  - Fact-Checking eBook Content of Gladius Forum Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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