

# MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

## Mercury MerCruiser

#	Supplement To	Part Number	Latest	Description	Scope		Related Diagram Set
					SN Range or Models	Years	
1	–	90-68648	Feb 1986	Engines & Drives	All	1963–1973	–
–	–	90-73033		Jet Drive 400	All	1975	–
2	–	90-71707	Feb 1986	Engines, Drives & Jet Drive 400	All	1974–1977	–
3	–	90-95693 R1	Aug 1988	Engines: 4-Cylinder, L6 & V8	All	1978–1984	–
4	–	90-86137	Feb 1986	Stern drives: MC 120 to 260	All	1978–1982	–
5	–	90-12935	Oct 1985	Stern drives: TR and TRS	All	1978–1993	–
6	–	90-12934-2	Oct 1997	Stern drives: R, MR, Alpha One & Alpha One SS	All	1983–1990	–
7	–	90-12410	Nov 1985	Engines: GM V6	All	1983–1993	–
8	–	90-44553 R2	Dec 1993	Engines: MM 4-Cylinder	All	1985–1989	–
9	–	90-14499 R1	Aug 1987	Engines: GM V8	All	1985–1988	–
10	–	90-14693-1R1	Jan 1994	Engines: GM 4-Cylinder	All	1985–1989	–
11	–	90-17431-4	Mar 1988	Stern drives: Bravo	All	1988–1998	–
12	–	90-814099-2	Jan 1996	Engines: 5-Cylinder & 6-Cylinder Diesel	All	1989–1993	–
13	–	90-816462 R2	Jun 1995	Engines: GM 4-Cylinder	All	1990–1997	–
14	–	90-818177-3	Apr 2001	Stern drives: Alpha One Gen II	All	1991–	–
15	–	90-816463	Mar 1992	Engines: GM V8	All except High Performance	1989–1992	–
16	–	90-823224-2	Jul 1996	Engines: GM V8 454cid & 502cid	Gen V–Gen VI	1993–1997	–
17	–	90-823225-1	Oct 1996	Engines: GM V8 305cid & 350cid	All	1993–1997	–
				Engines: GM V8 5.0L		1993–1995	–
18	–	90-823226-1	Sep 1996	Engines: GM V6 Gen II Balance Shaft	All	1993–1997	–
19	–	90-823227	Jan 1994	Engines: V8 7.3L (IDI) Diesel	All	1994–1996	–
20	–	90-823228 R1	Jun 1994	Stern drives: Blackhawk	All	1994–1998	–
21	–	90-806934	Nov 1994	Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel	All	1994–	–
22	–	90-860074-1	Feb 2002	Engines: D-Tronic 2.8L & 4.2L (DI) Diesel	Starting SN 0K000001	1997–	–
22-S	22	90-860074020	Sep 2002	Engines: D4.2L 300 Diesel	All	2002–	–

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**Alan Obin**



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Bowker Editorial Staff,R R Bowker Publishing,1996-09      *Atlantic Fisherman* ,1989      **Autocar** ,1995      **Mercruiser**  
**Stern Drives, 1992-01** Seloc,2002 Covers all all gasoline engines includes Alpha Bravo Blackhawk and all inboard transmissions Cover      *Seloc Mercruiser Stern Drives 1992-01 Repair Manual, Gasoline Engines* ,2002      *Mercruiser Stern Drive Shop Manual 1998-2004* Penton Staff,2000-05-24 MerCruiser Alpha One 1998 2004 MerCruiser Bravo One 1998 2004 MerCruiser Bravo Two 1998 2004 MerCruiser Bravo Three 1998 2004 Engines 1998 2004 3 0 L 1998 2004 4 3 L 1998 2004 5 0 L 1998 2004 5 7 L 1998 2004 350 Mag 1998 2004      MerCruiser Service Manual, Number 11 ,1998      **MerCruiser Service Manual, Number 16** ,1996      *MerCruiser Stern Drive Shop Manual 1998-2013* Editors of Clymer  
Manuals,2015-08-15 Stern Drives MerCruiser Alpha One 1998 2013 MerCruiser Bravo One 1998 2013 MerCruiser Bravo Two 1998 2013 MerCruiser Bravo Three 1998 2013 Engines 1998 2013 3 0 L 1998 2013 4 3 L 1998 2013 5 0 L 1998 2013 5 7 L 1998 2013 350 Mag 1998 2013 MX 6 2 L 1998 2013 454 Mag 1998 2013 502 Mag 1998 2013 496 Mag 1998 2013 496 Mag HO 1998 2013 7 4 L MPI 1998 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS      *Mercruiser Service Manual* ,1980      **Clymer MerCruiser Stern Drive Shop Manual** ,1993-01-01

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or amoral ethics in business do exist but differ from ethics in other spheres and may appear amoral in other spheres business  
politics and private life share the same ethics as part of a moral community none of the above

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conduct and people in a dispute should look at the situation outside of their own vested interests in the outcome to decide  
what is right c journalists often face conflicts among ethical principles in the course of their work

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web business managers don t need to study ethics in order to know how to treat employees shareowners and customers b  
business and ethics simply don t mix in the final analysis self interest represented by profit overrides the interests of

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