

A guide how to start a Fanuc robot program from a Siemens PLC

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Version history:

v2023.12.13:

- Added information for Phoenix Profinet card
- Added sample FC functions to communicate with the robot
- Replaced force table by PLC program
- Added disclaimer

Material used:

- Siemens S7-1500
- Fanuc Educational Cell with ER-4iA robot, R-30iB Plus controller and Phoenix Profinet card
- Fanuc Educational Cell with ER-4iA robot, R-30iB Plus controller and Molex Profinet card

Two solutions (there are others like RSR or Macro on DI):

1. You could connect a PLC output to a robot input (DI) and wait in the robot program for a signal at the corresponding input. The PLC could even choose a program to be started by using additional inputs that would encode the program name as bits. This solution should be straight forward and will not be discussed here in detail.
2. You can connect the PLC via Profinet to the optional Profinet card in the robot controller and use the PNS (Program Number Select) and UOP (User Operator Panel) technique on the robot.

In principle this technique corresponds to point 1 except that no physical inputs or outputs are used but only virtual fieldbus I/Os.

Fanuc Robot Program Manual

L Towner



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Optimization, Learning Algorithms and Applications Ana I. Pereira, Florbela P. Fernandes, João P. Coelho, João P. Teixeira, Maria F. Pacheco, Paulo Alves, Rui P. Lopes, 2021-12-02 This book constitutes selected and revised papers presented at the First International Conference on Optimization Learning Algorithms and Applications OL2A 2021 held in Bragança Portugal in July 2021 Due to the COVID 19 pandemic the conference was held online The 39 full papers and 13 short papers were thoroughly reviewed and selected from 134 submissions They are organized in the topical sections on optimization theory robotics measurements with the internet of things optimization in control systems design deep learning data visualization and virtual reality health informatics data analysis trends in engineering education *Introduction to Robotics* Saeed B. Niku, 2010-09-22 Now in its second edition Introduction to Robotics is intended for senior and introductory graduate courses in robotics Designed to meet the needs of different readers this book covers a fair amount of mechanics and kinematics including manipulator kinematics differential motions robot dynamics and trajectory planning It also covers microprocessor applications control systems vision systems sensors and actuators making the book useful to mechanical engineers electronic and electrical engineers computer engineers and engineering technologists A chapter on controls presents enough material to make the understanding of robotic controls and design accessible to those who have yet to take a course in control systems CAD/CAM, Robotics, and Factories of the Future Raj Gill, Chanan S. Syan, 1996 *Robotics in STEM Education* Myint Swe Khine, 2017-07-10 This book describes recent approaches in advancing STEM education with the use of robotics innovative methods in integrating robotics in school subjects engaging and stimulating students with robotics in classroom based and out of school activities and new ways of using robotics as an educational tool to provide diverse learning experiences It addresses issues and challenges in generating enthusiasm among students and revamping curricula to provide application focused and hands on approaches in learning The book also provides effective strategies and emerging trends in using robotics designing learning activities and how robotics impacts the students interests and achievements in STEM related subjects The frontiers of education are progressing very rapidly This volume brought together a collection of projects and ideas which help us keep track of where the frontiers are moving This book ticks lots of contemporary boxes STEM robotics coding and computational thinking among them Most educators interested in the STEM phenomena will find many ideas in this book which challenge provide evidence and suggest solutions related to both pedagogy and content Regular reference to 21st Century skills achieved through active collaborative learning in authentic contexts ensures the enduring usefulness of this volume John Williams Professor of Education and Director of the STEM Education Research Group Curtin University Perth Australia Congress on Intelligent Systems Harish Sharma, Mukesh Saraswat, Anupam Yadav, Joong Hoon Kim, Jagdish Chand Bansal, 2021-05-27 This book is a collection of selected papers presented at the First Congress on Intelligent Systems CIS 2020 held in New Delhi India during September 5 6 2020 It

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Industrial Robotics Harry Colestock, 2005 This detailed reference shows how to achieve maximum productivity with robotics classifies robots according to their complexity and function and explains how to avoid common automation mistakes

The Specifications and Applications of Industrial Robots in Japan , 1997 **Chartered Mechanical Engineer** , 1984 *Official Gazette of the United States Patent and Trademark Office* United States. Patent and Trademark Office, 2001 *Official Gazette of the United States Patent and Trademark Office* , 2001 **AIAA Space Programs and Technologies Conference** , 1994 **Sheet Metal Industries** , 2000 Manufacturing Engineering , 2009 *Robotics and Manufacturing* , 1994 CME , 1984 The FMS Magazine , 1982 **Proceedings of the Annual Meeting and Technical Conference - Numerical Control Society** Numerical Control Society, 1979 **Manufacturing Engineering Handbook, Second Edition** Hwaiyu Geng, 2015-10-22 The new edition of this professional resource reveals how to optimize all aspects of the global manufacturing process to build the highest quality goods at the lowest price in the shortest possible time How can one apply technical and business knowledge to develop a strategic plan that delivers increased productivity quality sustainability reliability agility resilience and best practices with rapid time to production and value The answers are found in the fully updated new edition of Manufacturing Engineering Handbook The goal of this second edition is to provide

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