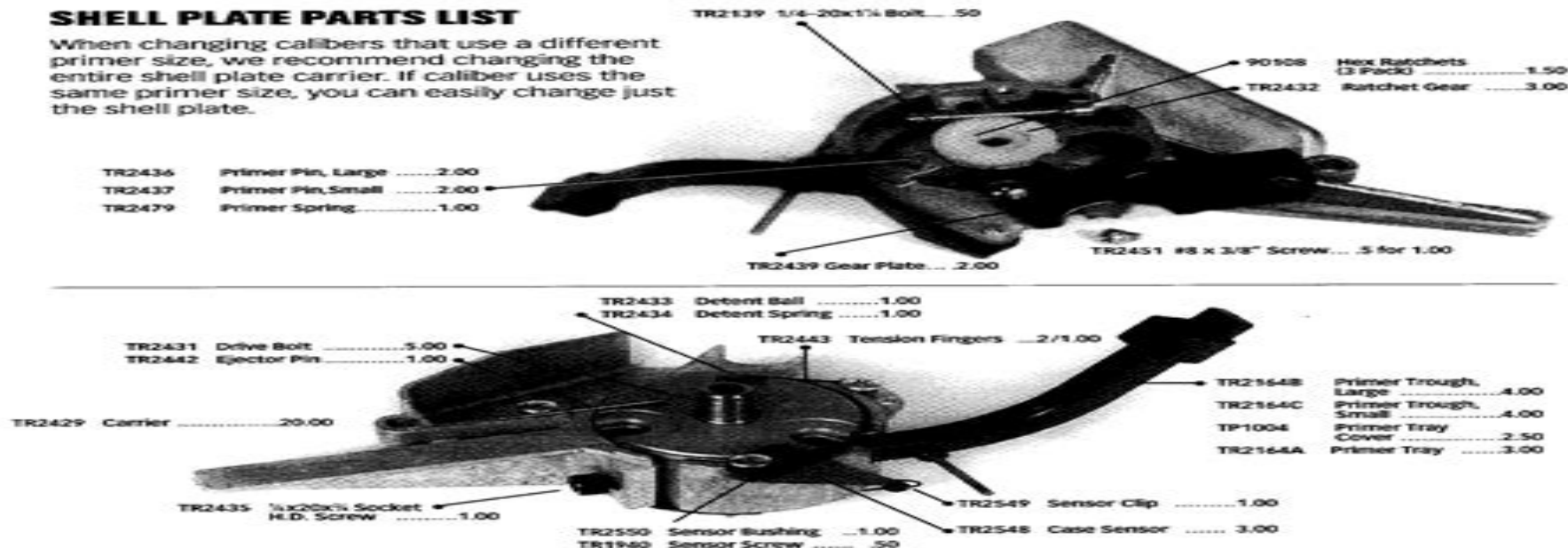


SHELL PLATE PARTS LIST

When changing calibers that use a different primer size, we recommend changing the entire shell plate carrier. If caliber uses the same primer size, you can easily change just the shell plate.



CARTRIDGE	SHELL PLATE NUMBER	SHELL PLATE ONLY	SHELL PLATE WITH CARRIER	SHELL SLIDER	COMPLETE CASE FEEDER	Z-BAR
32 SW Long & 32 HR 380 Auto	4	90653	90646	small	90659	
38 SPC & 357 MAG	1	90651	90644	std.	90658	
357 MAG & 357 MAX	2	90652	90645	std.	90658	bent
45 ACP & 45 HP Italian	19	90669	90683	small	90659	
9mm Luger	19	90669	90683	small	90658*	bent
40 S&W	19	90669	90662	std.	90658	
10mm Auto	9	90656	90649	std.	90658	
41 Mag	11	90657	90650	std.	90658	
44 SP, 44 Mag, 45 Colt	4	90653	90646	std.	90663	
223, 222 REM & 7mm TCU	12	90666	S.O. Lg. Prim.	std.	90658	
7.62 x 39	7A	90655	90648	std.	90663	
30M1	2	90652	S.O. Sm. Prim.	std.	90658	
7mm BR	7B	90668	S.O. Sm. Prim.	std.	90659	
32 Auto (ACP)	19	90669	90683	std.	None avail.	
41 AE	13	90665	S.O. Lg. Prim.	std.	90658	bent
45 Auto Rim	12	90666	S.O. Sm. Prim.	std.	90658	
220 Russ, PPC						

S.O. = Special Order

*Requires Purchase of Small Slider



ZERO ADJUSTMENT FOR SHELL PLATE INDEXING

With the turret installed, raise and lower the shell plate carrier. If the shell plate does not index to the proper spot, turn the adjusting screw clockwise; the shell plate should move. If not—raise and lower the ram again to engage the ratchet. Keep turning until the shell plate snaps into place; then turn an additional 1/2 to 3/4 turn.

Confirm the zero adjust is set properly. With the carrier in the down position, try turning the shell plate clockwise; there should be no movement. If there is, rotate the zero adjust screw a fraction of a turn clockwise to remove all free play.

This need only be done once. If the shell plate gets out of adjustment because of a short stroke or jam, simply advance the shell plate by hand, not the adjusting screw.

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 - Advantages of eBooks Over Traditional Books
2. Identifying Fast Pro Tech Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fast Pro Tech Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fast Pro Tech Manuals
 - Personalized Recommendations
 - Fast Pro Tech Manuals User Reviews and Ratings

- Fast Pro Tech Manuals and Bestseller Lists
- 5. Accessing Fast Pro Tech Manuals Free and Paid eBooks
 - Fast Pro Tech Manuals Public Domain eBooks
 - Fast Pro Tech Manuals eBook Subscription Services
 - Fast Pro Tech Manuals Budget-Friendly Options
- 6. Navigating Fast Pro Tech Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Fast Pro Tech Manuals Compatibility with Devices
 - Fast Pro Tech Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fast Pro Tech Manuals
 - Highlighting and Note-Taking Fast Pro Tech Manuals
 - Interactive Elements Fast Pro Tech Manuals
- 8. Staying Engaged with Fast Pro Tech Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fast Pro Tech Manuals
- 9. Balancing eBooks and Physical Books Fast Pro Tech Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fast Pro Tech Manuals
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fast Pro Tech Manuals
 - Setting Reading Goals Fast Pro Tech Manuals
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fast Pro Tech Manuals
 - Fact-Checking eBook Content of Fast Pro Tech Manuals
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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