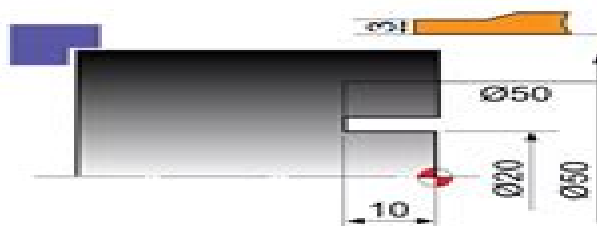


;- If there is one groove, X(u), P( ; i) can be omitted.  
(In case of omitting, it shall be done at the same time)

N10

G00 X20.0 Z1.0 ;  
G74 R1.0 ;  
G74 Z-10.0 Q3000 F0.1 ;  
G00 X200.0 Z200.0 ;  
M30 ;  
Attention

FANUC 0TC
Q3000=3mm
P10000=10MM



N10 G50 S2000 T0100 ;

G96 S80 M03 ;  
G00 X50.0 Z1.0 T0101 ;  
G74 R1.0 ;  
G74 X10.0 Z-10.0 P10000 Q3000 F0.1 ;  
G00 X200.0 Z200.0 T0100 ;  
M30 ;

N1 G50 S2000 T0100 ;

G96 S80 M3 ;  
G0 X47.0 Z1.0 T0101M8 ;  
G74 R1.0 ;  
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G0 U-5.0 ;  
G74 X20.0 Z-10.0 P2500 Q3000 F0.1 ;  
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M30 ;

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**Thomas Scanlan**



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