

6. Question:

Why is the Chisel Edge on my drill bit flat?

Answer:

During the alignment process the Alignment Fingers may have been gripping the high points of the drill bit. Reinsert the drill bit in the Chuck making sure that the Alignment Fingers grip the narrowest section of the bit (the flutes) and the Leading Edge of the Flute is against the Alignment Finger. (See page 7-8.)

7. Question:

Why does the drill bit back up into the Chuck during the sharpening procedure?

Answer:

Make sure the bit is tight in the Chuck before sharpening. Your Chuck may be dirty. Clean the Chuck as described on page 17.

8. Question:

Can I change a 135° drill bit into a 118° drill bit?

Answer:

You can change the point angle of any drill bit from 135° to 118° by using normal sharpening procedures.

Drill Doctor® Maintenance

After sharpening 20 to 25 drill bits, the drill bit grinding dust will accumulate in the grinding compartment. Grinding particles will promote wear in the Sharpening Port and Chuck, so cleaning on a consistent basis can add life to your machine. Before any maintenance or cleaning is performed, be sure to disconnect your Drill Doctor.

Removing the Wheel Access Cover

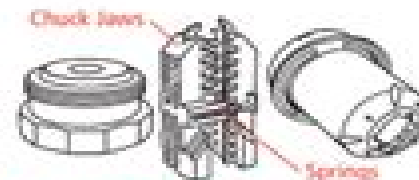
With the Drill Doctor unplugged, use your nail or the tip of your finger to pull the Wheel Access Cover forward. It will come completely off for easy access. To close, insert the Cover in the slots and snap it back into place.

Cleaning Your Drill Doctor

With the Drill Doctor unplugged, shake accumulated drill bit grinding dust from behind the Wheel Access Cover into a disposable container. Remove dust particles around the wheel with a small, dry brush. Dispose of the container and drill bit dust in a safe and environmentally approved manner. With a dry cloth wipe the inside and outside of the Sharpening Port to remove any grinding dust that may have accumulated. A standard 1" vacuum hose works equally well.

Cleaning the Chuck

Unscrew the Knob from the body and clean both threads with a soft brush or cotton swab. Re-assemble the Chuck and operate the Knob through its travel to ensure it turns freely. When the Knob is removed, be careful not to lose the small springs that separate the Chuck Jaws.



Determining if Replacing the Diamond Grinding Wheel Is Required

You can double the life of the Diamond Sharpening Wheel by reversing it before you replace it. The Diamond Sharpening Wheel supplied with the Drill Doctor is designed to give you long and trouble free service, with an average of more than 200 sharpenings for 3/32" to 1/2" drill bits.

The Sharpening Wheel may need to be changed if:

1. Sharpened drill bits burn or turn blue no matter how fast or slow you rotate the Chuck.
2. When touching the Sharpening Wheel (with the machine unplugged), the lower portion feels too smooth (nonabrasive).
3. When sharpening the drill bit, it takes too many half-turns to sharpen.

Contact the store or dealer where you purchased the Drill Doctor, or contact Drill Doctor directly, to purchase a replacement Sharpening Wheel.

Drill Doctor 360x Instruction Manual

Cincinnati Lathe and Tool Company



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