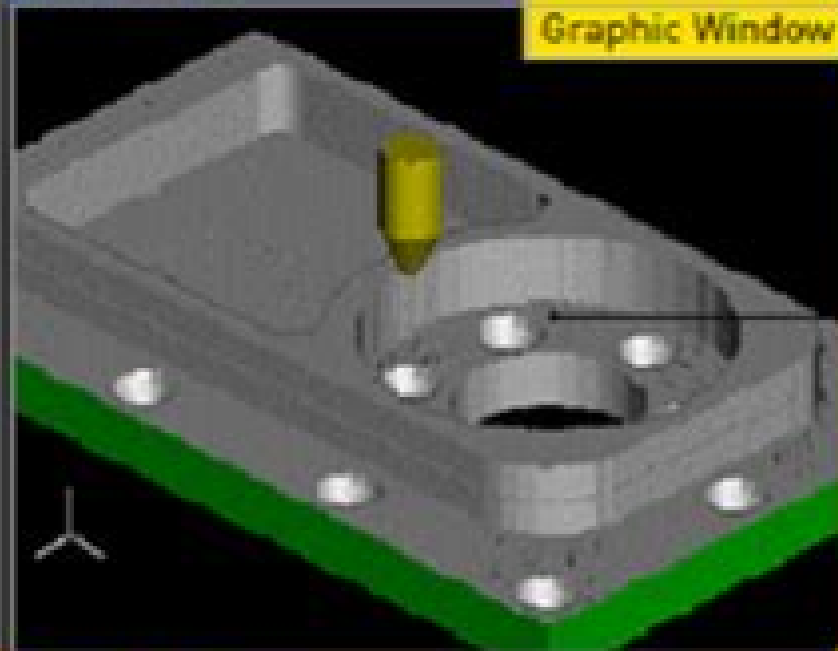


Machine Status Window



Graphic Window



Program Window

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1  O0000 L/CHC.MK/02.0/3
2  G1000 G000, L100, M0
3  G1010 G1, F00, S00, C0, M0,0, T0, F0, L000,000,1
4  T01
5  G1040 G10, L0, F100, S000, C000, M0, T0, C0, Z0,
6
7  G1200 T1, M0, M0, M0
8  G1202 M07,1 M03,000000 F00, T00, M0, C00, F00, M0,
  L0, M0, T0
9  M0, L0, M0, T1, M0
10 G1203 M05, M00000 M-000, T0000 F00, T00, M00000
  1-00, M00000 C00, L1, M0, T1, M03, M0
11 G1200
12
13 G1200 T1, M0, M0, M0
14 G1202 M07,1 M03,000000 F00, T00, M0, C00, F00, M0,
  L0, M0, T0
15 G1203 M05, M00000 M-000, T0000 F00, T00, M00000
  1-00, M00000 C00, L1, M0, T1, M03, M0
16
17 G1200
18 M00
  
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Fanuc Programming Manual For Milling Centers

**Shiquan Zhou, Aragona Patty, Shiming
Chen**



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