

**FANUC Series 31i-MODEL A**

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A	0.000
B	0.000
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160 G90 G97 F5500 ;
161 G0 Z-0.0 Y0 M43 S3500 P12 ;
162 G0 X41.0 CR R28 ;
163 (CYCLE HERE) ;
164 G1111 G0.5 H2. 11. J20.5 L-6.
    C1. F125. P0.5 Z11. A0.5 S125.
    D0.5 E125. U1.5 V110. K0.451 ;
165 M98 P506 (CROSS DRILL 1.5) ;
166 G0 X100.0 ;
167 G28 U0. V0. M45 ;
168 M29 ;
169 M1 ;

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# Fanuc Cnc Milling Programming Manual

**Arturo Cuomo**



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