

★ ★ SYSTEM 3T MODEL D 관련 PARAMETER ★ ★

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ADPT	MDRN	DECI	ORC	IOC	DCS	PRGD	SCN

ON	MOMRY	ON	ON	ON	ON	ON	ON
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IOC	1 : RESET 상태에서 OFFSET 가 CANCEL 됩니다. 0 : RESET 상태에서 OFFSET 가 CANCEL 됩니다.						
PRGD	1 : G43, G44 의 OFFSET VECTOR D- RESET 지어도 남습니다. 0 : G43, G44 의 OFFSET VECTOR D- RESET 하면 CLEAR 됩니다. (메모리상에 있어서 공구 번호를 제외한 Program 위치를 표시한 경우는 공구 번호만을 고쳐한 상태로 위치를 변화합니다.)						
DCS	1 : MDI PANEL 상의 START BUTTON 이 기계 축을 감속하지 않고, 자동 CNC 축으로 자동으로 가동시킵니다. (MDI MODE 만 해당) 0 : MDI PANEL 상의 START BUTTON이 기계 축으로 작동합니다. 고로해 기계 기계 축에서 START 신호가 발생된 기동이 발생합니다. (MDI 관구인 무효화이다.)						
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0005						
NFED	ASRDS	PRD	STPS	ASRDS	PRD	STPS

ON	MOMRY	ON	ON	ON	ON	ON
PRD 이치의 입출력 INTERFACE 관련에 PARAMETER는 SETTING PARAMETER 0004 "D"의 관구인 무효화입니다. 이 경우 DATA 전송 속도는 PARAMETER 0004 에 의해 설정합니다.						
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ASRDS	1 : Reader Puncher Interface로서 20mA 전류 Interface를 사용한다. 0 : Reader Puncher Interface로서 RS232C를 사용한다.					
PRD	1 : 목표계 설정에 의해 상대제로도 Press 합니다. 0 : 목표계 설정에 의해 상대제도로 Press 하지 않습니다.					
STPS	1 : Reader Puncher Interface 에서 Stop 신호를 20mA로 합니다. 0 : Reader Puncher Interface 에서 Stop 신호를 10mA로 합니다					

Fanuc Ot Parameter Manual M19 Code

Rachel Sandford



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